



**ELG HANIEL
GROUP**

Closing the Recycling Loop to Deliver Value

AFRA Conference
Montreal Canada
July 2019

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1. ELG Haniel Group

We are a part of the family-owned Haniel Group portfolio

Divisions

BekaertDeslee

Equity interest
100%



BekaertDeslee is the leading specialist for the development and manufacturing of woven and knitted mattress textiles.



CWS-boco

Equity interest
82.19%



CWS-boco ranks among the leading international full-service providers of hygiene services and textile services.



ELG

Equity interest
100%



ELG is a global leader in the trading, processing and recycling of raw materials for the stainless steel industry as well as high performance materials such as superalloys, titanium and carbon fibres.



Optimar

Equity interest
100%



Optimar is a global leader for automated fish handling systems. It develops, produces and installs solutions for use on ships, on land and for fish farms.



ROVEMA

Equity interest
100%



ROVEMA is an international leading manufacturer of packaging machines and systems for the most different products and applications.



TAKKT

Equity interest
50.25%



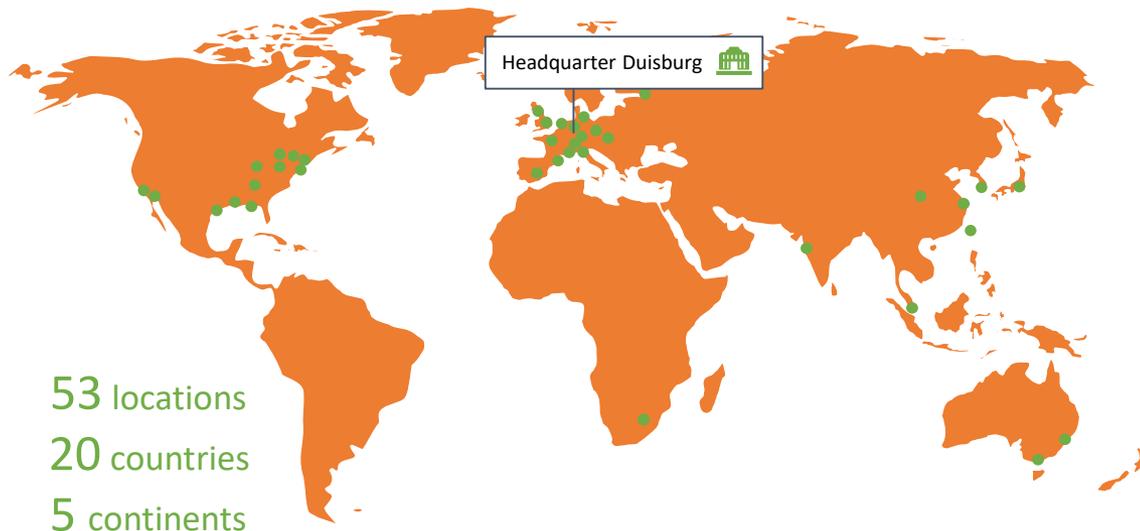
TAKKT bundles a portfolio of B2B direct marketing specialists for business equipment in Europe and North America in a single company.



Strategic perspective: one of the leading Family Equity Holding Companies

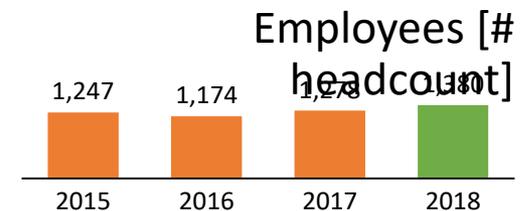
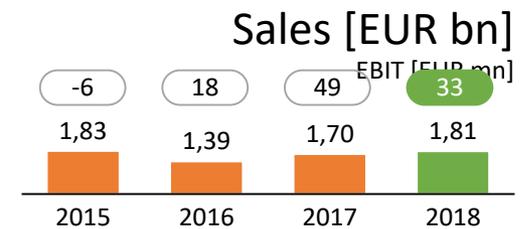
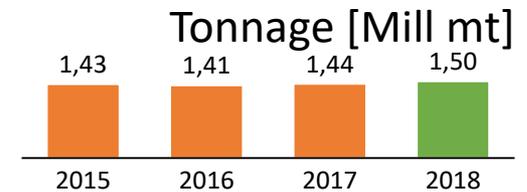
1 Haniel Group
 FLG Haniel is a global leader in recycling of valuable resources: Stainless Steel and High Performance Materials such as Carbon Fiber, Superalloys, Aluminum and Titanium.

Global presence



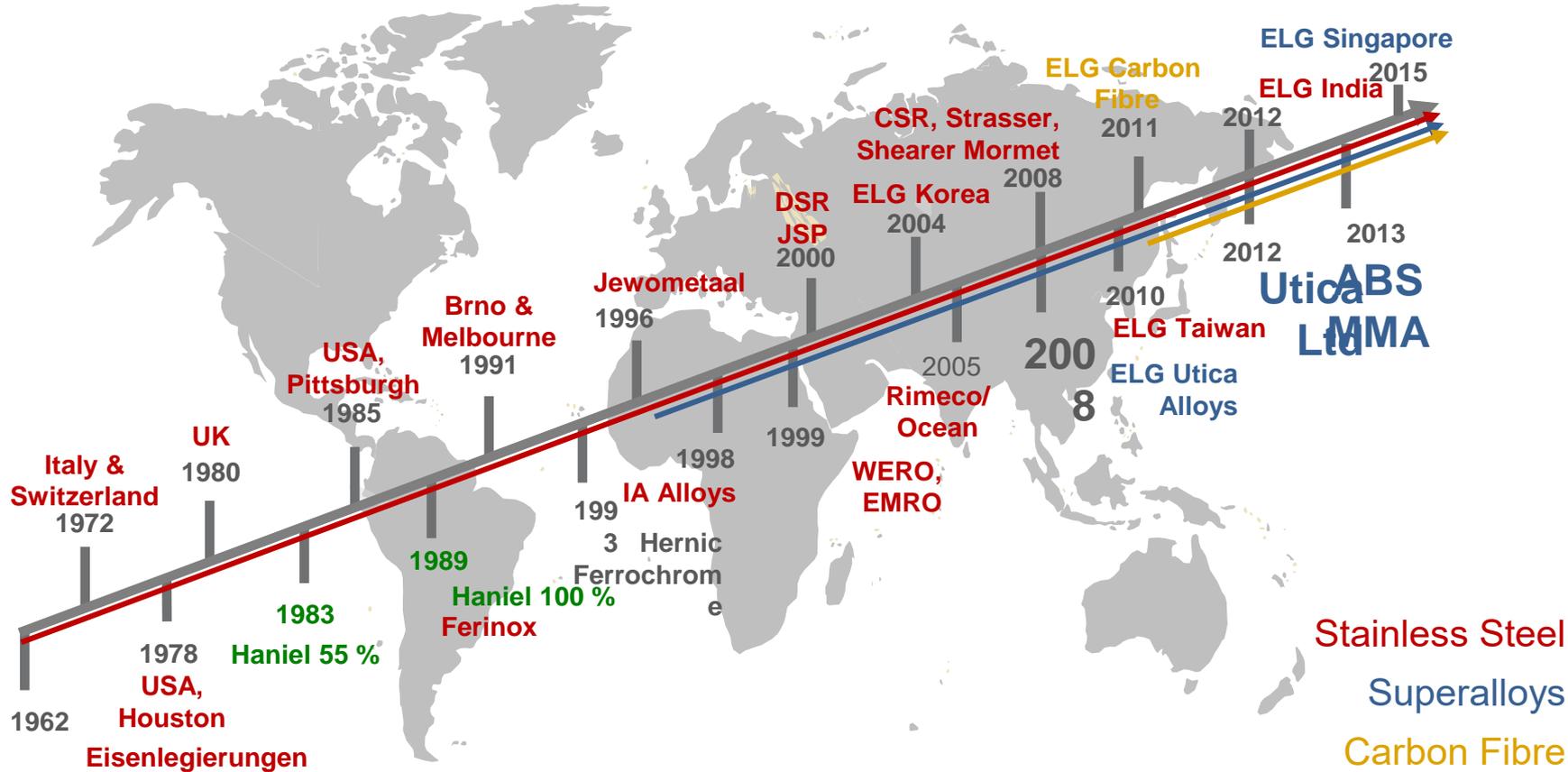
Company profile

Key figures



1 Haniel Group

As a group, we can rely on more than 55 years of experience

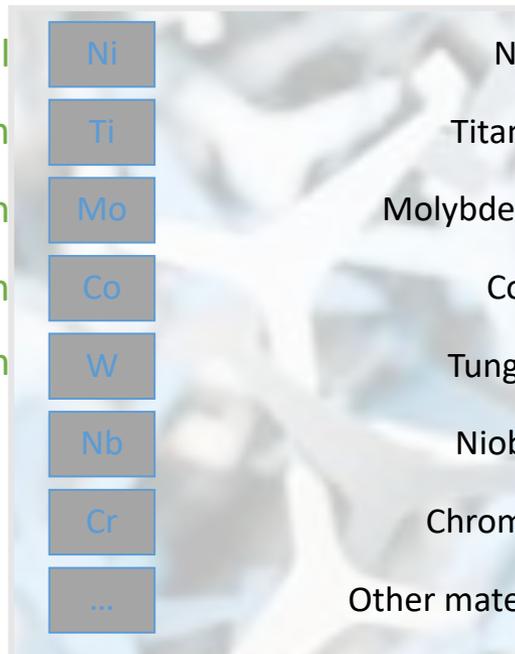


We deliver value by identifying the best usage of collected resources and processing them for the most suitable application

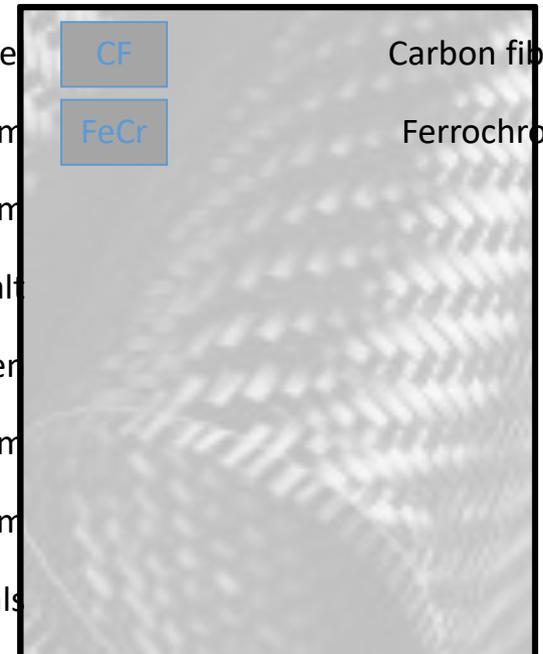
Key resources processed



Stainless Steel



Superalloys



Other Materials

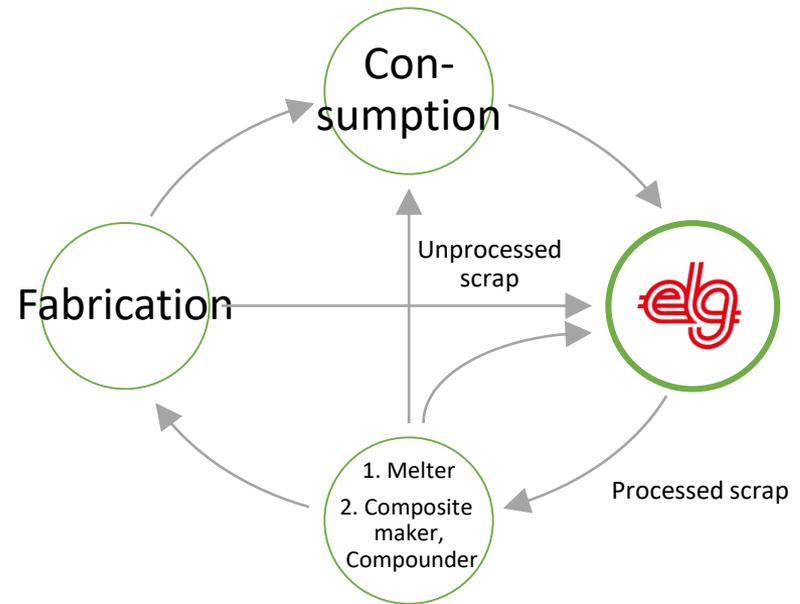
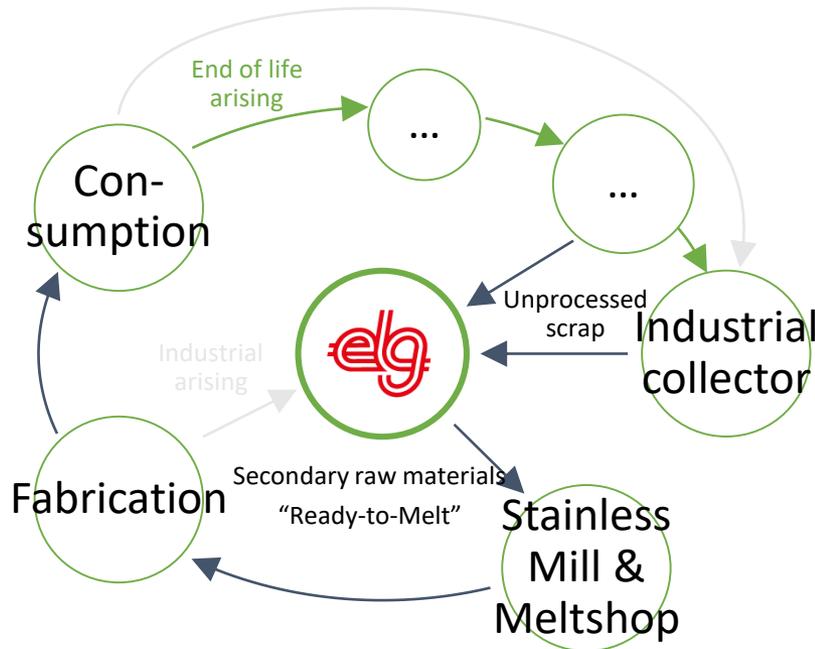
1) Carbon Fibers reclaimed from CFRPs through pyrolysis process

We are an integral part of the value chain in stainless steel, superalloys, and titanium. We are a growing presence in AI and CF

Arising and collecting of scrap depending on manufacturing and product life cycle

Stainless steel

1. Superalloys, 2. Carbon Fiber

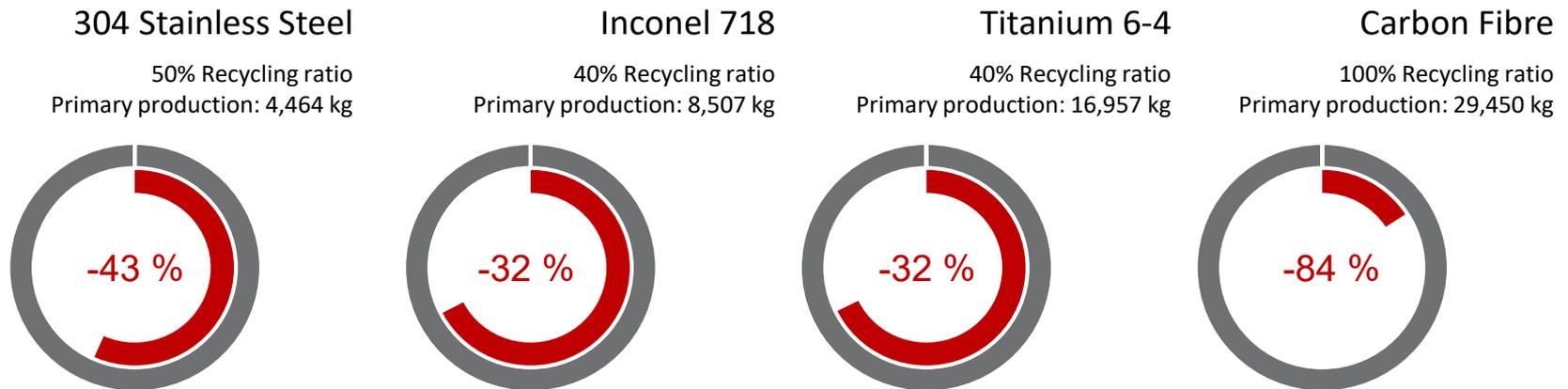


1 Haniel Group

ELG's business model significantly reduces CO₂ Footprint:

In 2018 ELG saved the equivalent of 4.4 million tons of CO₂

Carbon footprint when using primary and recycled raw materials



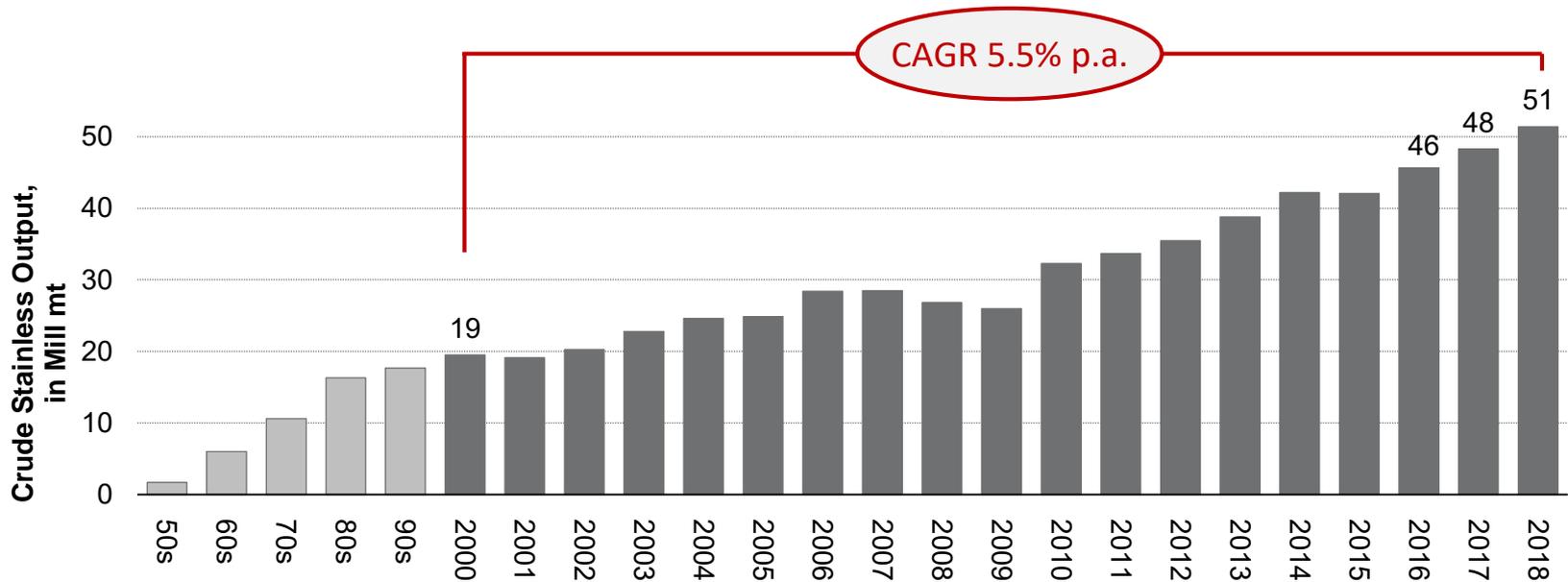
Specific CO₂-eq for a material produced from ■ primary material ■ recycled material



2. ELG Stainless Segment

2 Stainless Steel

Stainless steel is a growing commodity - rise in demand driven by economic growth and increasing prosperity

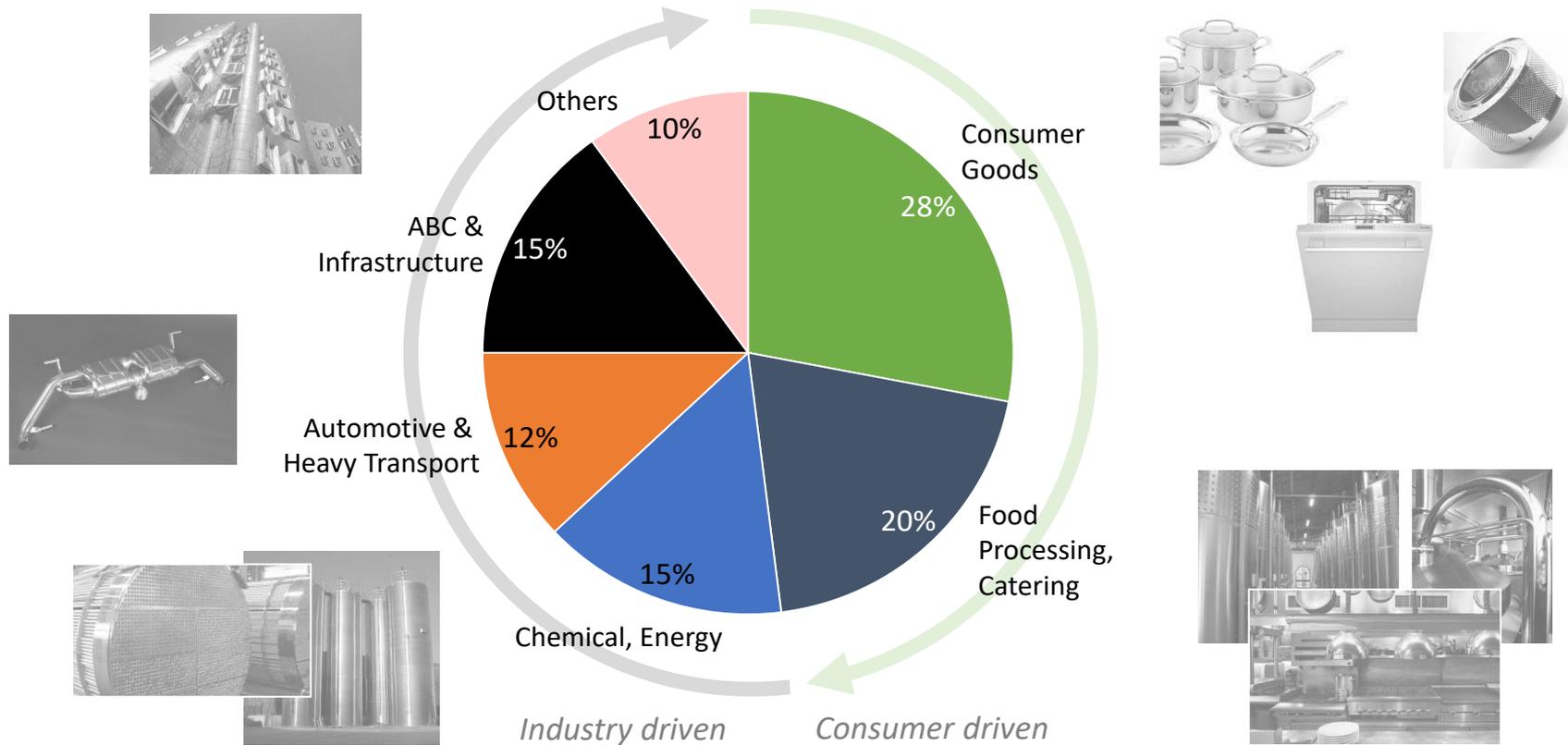


- > Stainless steel has enjoyed a long-term historic growth rate of 5-6% p.a.
 - > 2018 also saw the stainless segment growing by approximately 6%
 - > China, India and Indonesia are major regional drivers for growth

2 Stainless Steel

Stainless steel is being used in diverse applications
– consumer
and industry applications driving demand

In 2018, some 43 Mill mt of stainless finished products are being used



The cost of making stainless steel hinges on raw materials; Nickel is a key value driver

“The price of the alloys in the charge materials plays a decisive role. [...] for overall success, the buying is of very much greater importance.”

Errors made in buying can only be partially corrected by the steelmaker.”

Köhler & Unger, Thyssen Edelstahlwerke AG, Werk Krefeld, 1986

“Procurement strategy key for stainless steel sector growth.”

“Depending on the series [...] raw material constitutes about 70% of the total cost of production.”

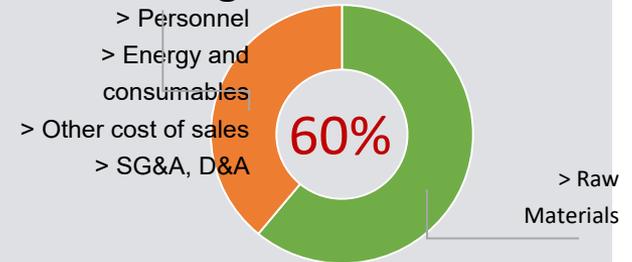
“Purchasing is done considering the ‘Total Cost of Ownership’

R. Ganesh, Jindal Stainless, 2018

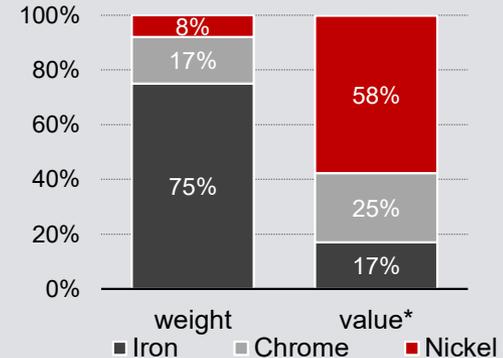
method and the material mix is on the basis of requirement

generated through the optimizer ‘value in use’ model.”

Typical raw materials cost share (2018) in making stainless steel



In 304 stainless, nickel is the value driver

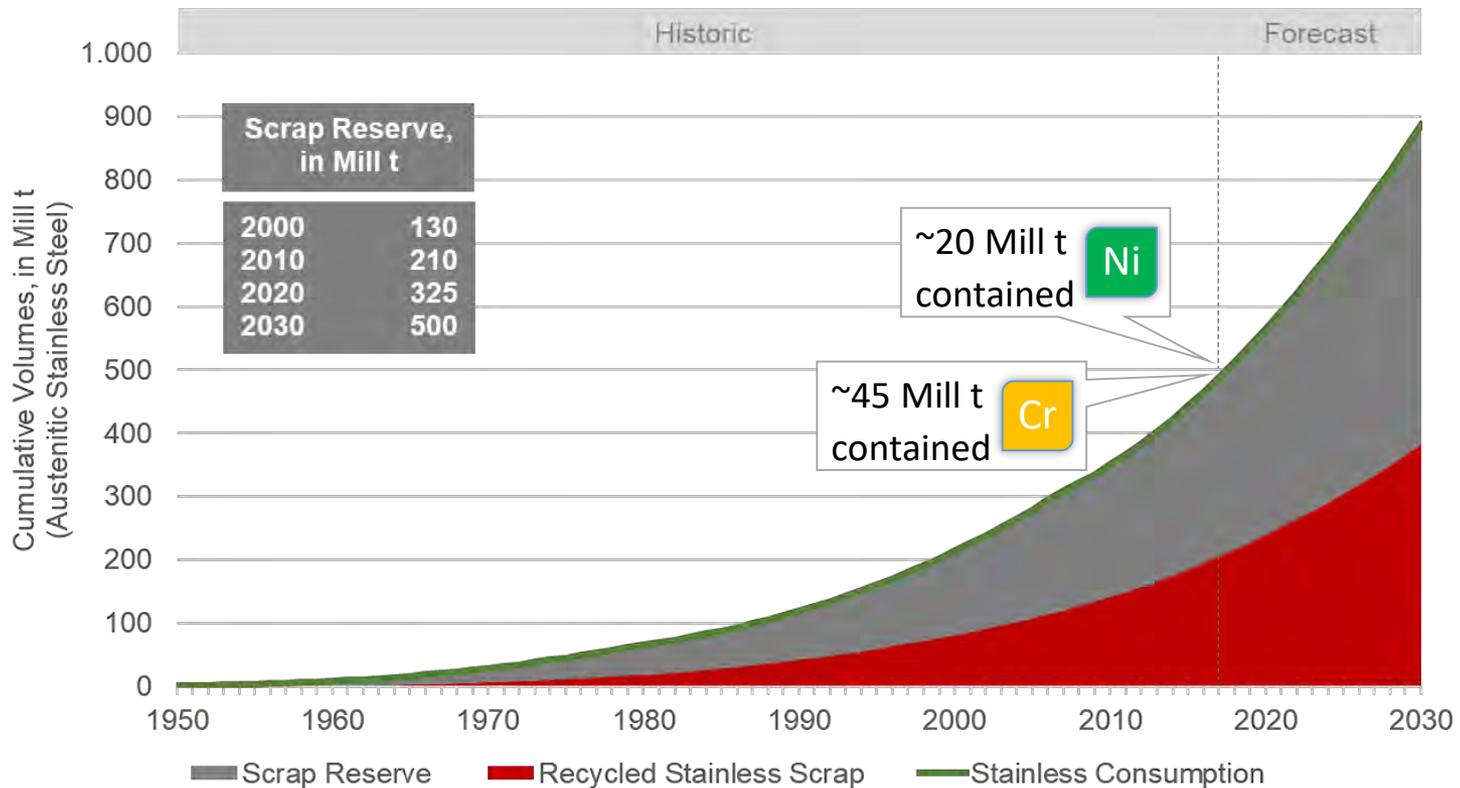


2 Stainless Steel
 Availability of stainless steel scrap is a function of past usage, stainless may stay „in-use“ for up to 20 years or more



2 Stainless Steel

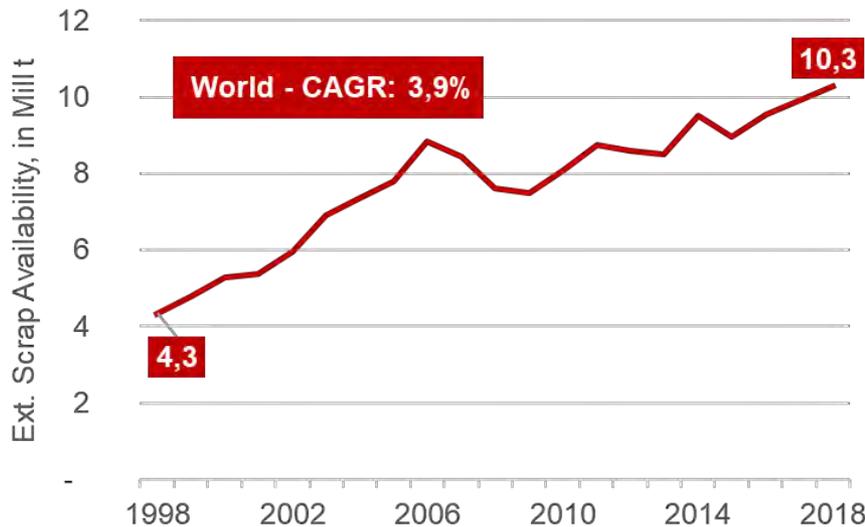
Stainless scrap availability is supported by strong demand growth rates in the past leading to an increasing scrap reserve



Definition: Scrap reserve = cumulated stainless steel consumption minus cumulated stainless scrap usage (i.e. recycled scrap) = stainless steel to be recycled

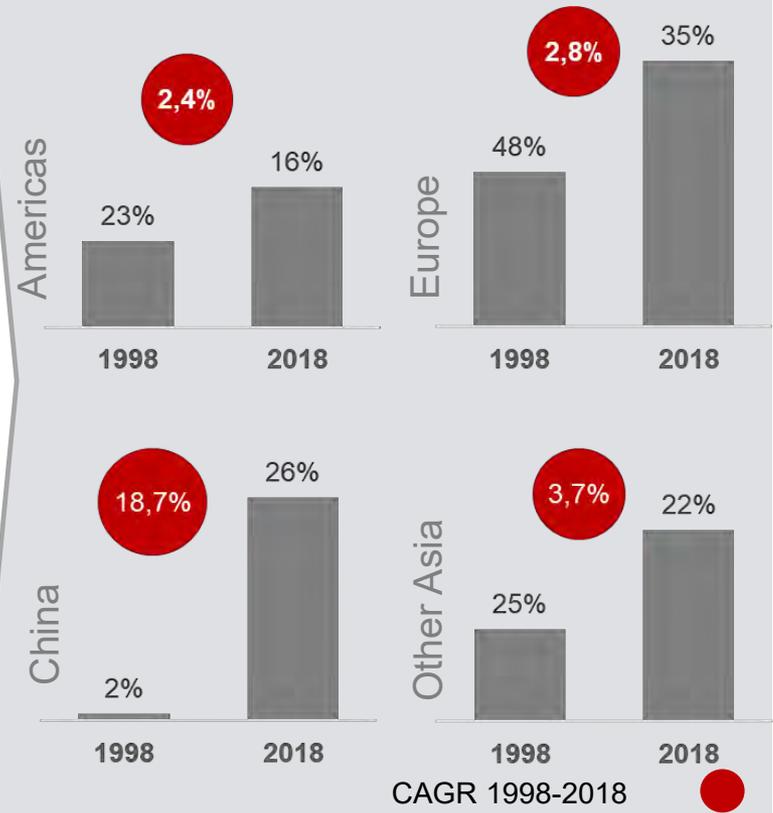
Worldwide external stainless scrap availability has grown by approximately 4% p.a in the past 20 years

Global External Scrap Availability

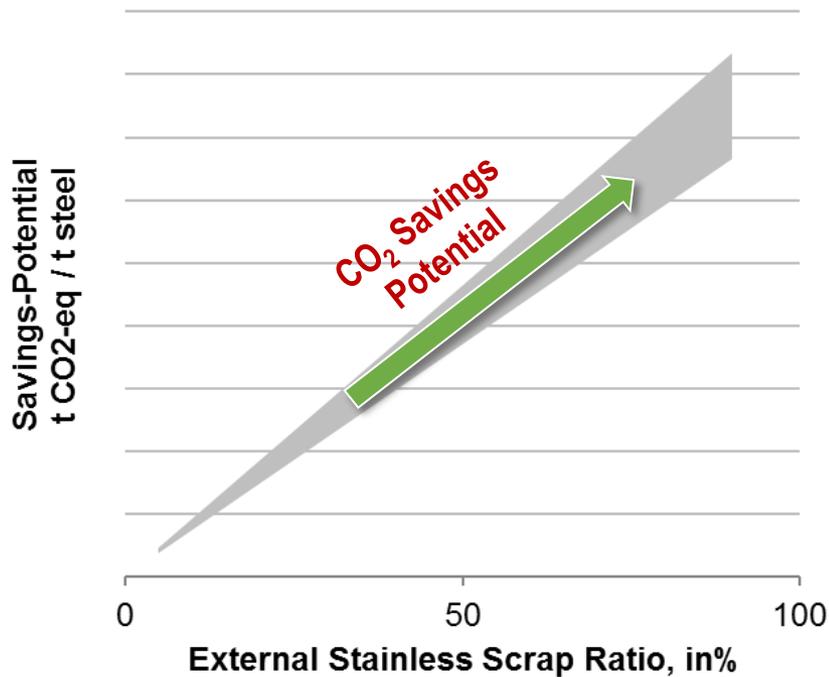


Availability of stainless scrap has increased globally, and scrap generation remains a local issue, and a function of metal prices

Scrap in Key Regions



Usage of stainless scrap significantly increases a stainless mill's CO₂ savings potential



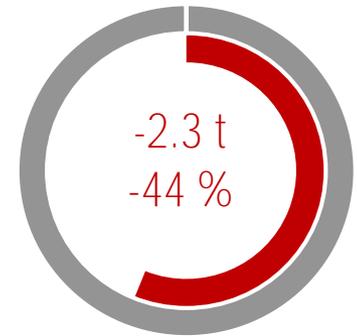
304 Stainless Steel

50% Recycling
Primary production: 4.5 t



316 Stainless Steel

50% Recycling
Primary production: 5.1 t

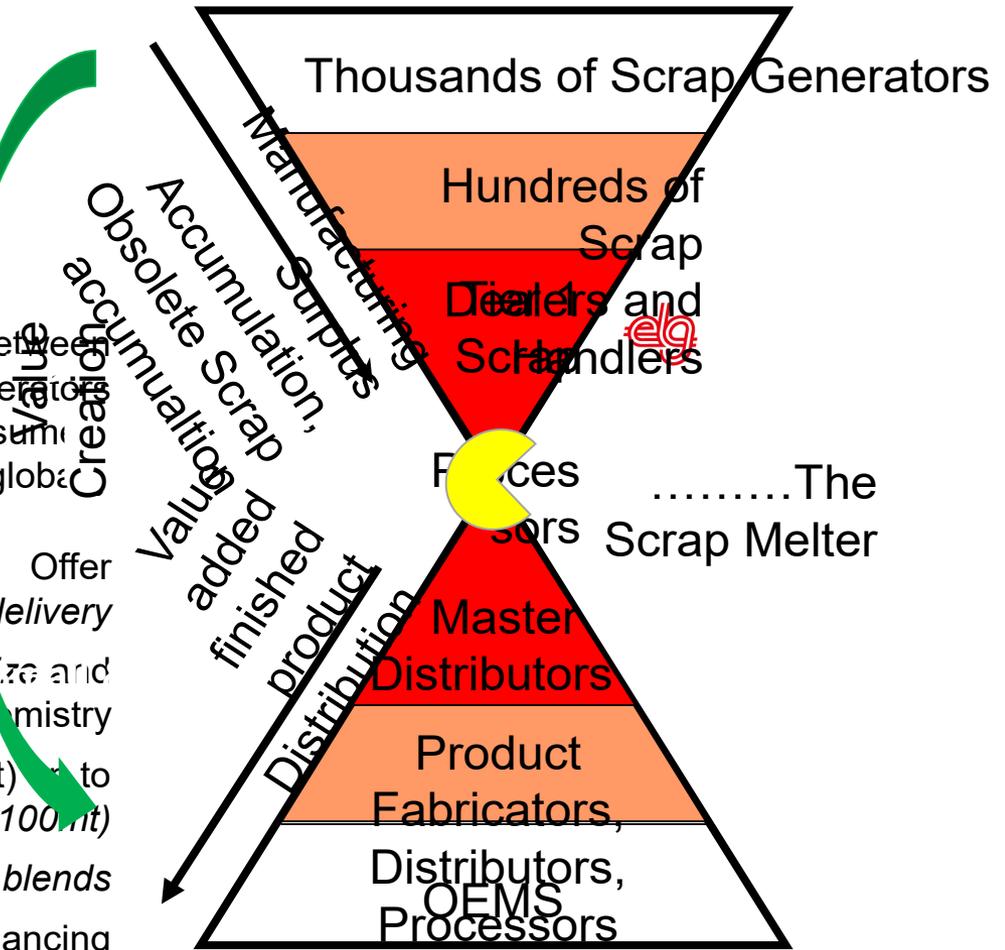


primary material, ■ recycled material,
in kg CO₂-equivalent/ton

➤ Usage of scrap has a significant impact on stainless steel's carbon footprint:
Input of 50% recycled stainless steel lowers CO₂ emissions by more than 40%

ELG is a tier 1 material processor and takes a central role in the recycling chain

- Tier 1 material processors**
- > Buy and process valuable material from small and medium-sized collectors
 - > Form link between local scrap market generators and raw material consumers purchasing globally
 - > Offer
 - o *Just-in-time delivery*
 - o *Bespoke quality, form, size and guaranteed chemistry*
 - o Small barrel shipments (1mt) to full furnace charges (100mt)
 - o *“Ready-to-Melt“ blends*
 - o Supply chain financing





2. ELG Utica Alloys; Superalloys and Titanium

3 Superalloys

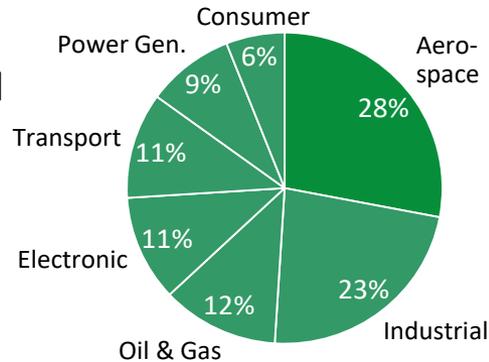
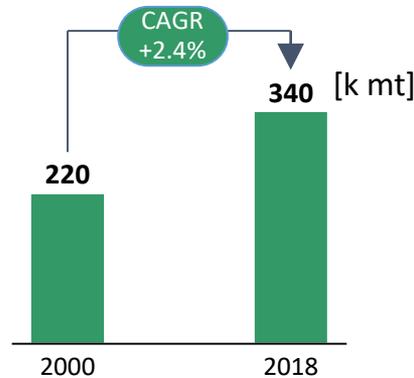
Aerospace is a key growth driver in the market segments for superalloys such as titanium and nickel-base alloys

Segment Growth

Use Applications

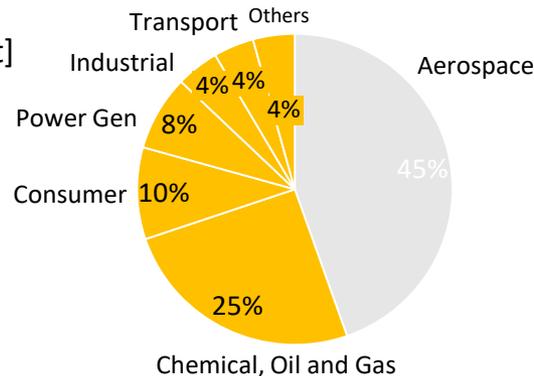
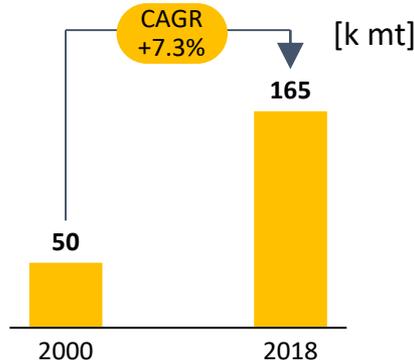
Trends

Nickel-base Alloys



- > Nickel-base alloy segment highly cyclical due to large focus on aerospace and project business
- > Long-term average growth rate of 2.5% p.a. so far Producer landscape still dominated by “Western” Hemisphere
- > Top 10 producers represent >60% of global output (2018)

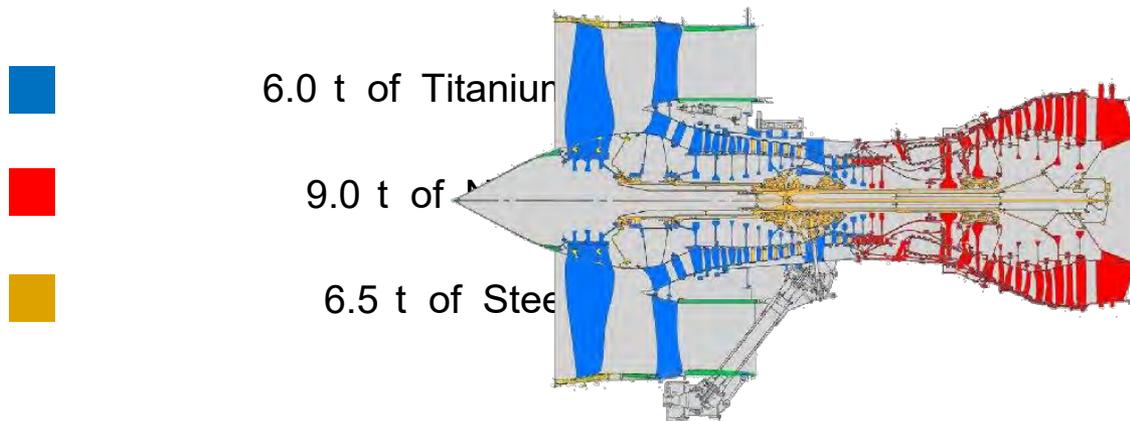
Titanium



- > Titanium market segment **also cyclical**
- > As a technological material, demand growth has been driven by new applications and the compound annual **growth rate exceeds** that of the **stainless** segment
- > **Lower growth rates** expected for the future – Growth driven by **China** and other **emerging markets**

High Buy-to-Fly ratio in the aerospace industry drives superalloys scrap availability

Buy-to-Fly ratio of a typical large engine



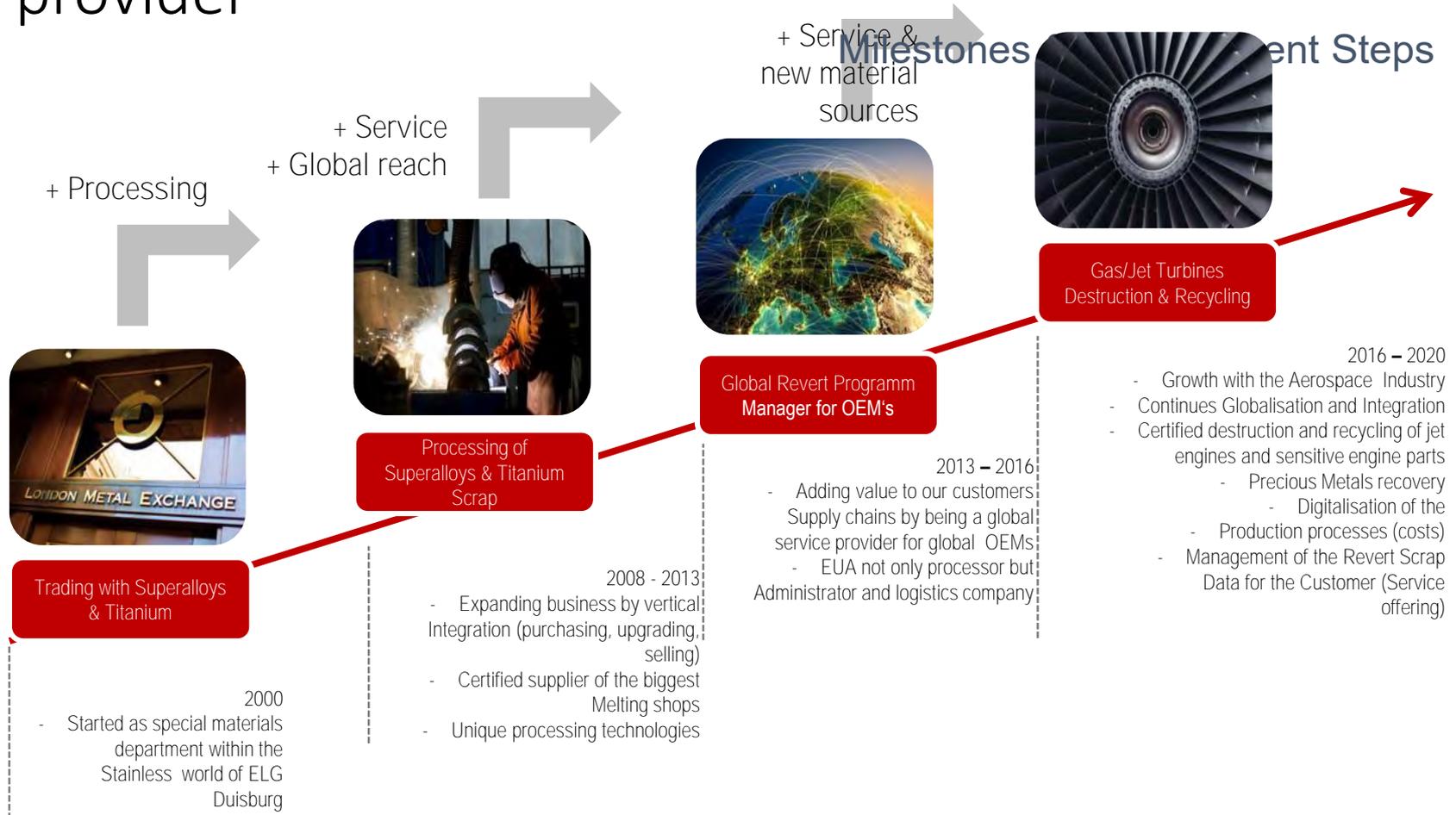
= 21.5 t to make a 6.0 t engine!



15.5 t (> 2/3) of high value manufacturing surplus material available for recycling.

3 Utica Alloys

ELG Utica Alloys reached several milestones in recent years and is increasing its role as service provider





4. ELG Carbon Fibre Ltd.

Overview of the Business:

- First commercial scale carbon fiber recycling facility located in Birmingham UK
- ELG has been industrializing carbon fiber recycling technologies since 2011, building on 7 years of previous research.

Challenges that have been identified and overcome:

- Cost effective recovery of high quality carbon fibres—proven capability to recover close to 1,500 tonnes per year.
- Need for practical conversion routes—products developed for both the compounding and thermoplastic / thermoset composites industries.
- Lack of test data--in-house test laboratories established, external R&D projects established with OEM customers and research institutes.



Carbon Fibre Reclaiming

- Metal removal and cutting of large composite structures to sizes suitable for downstream processing.
- Shredding of laminates and prepreg to enable efficient and consistent processing.
- Fibre recovery via a modified pyrolysis process.



Carbon Fibre Conversion

- Milling and Chopping to exact length
- Nonwoven Mat production. (Carding to make a felt product)
- Injection Moulding Pellet production for chopped and milled fibers. (through partners)



Product Research and Development

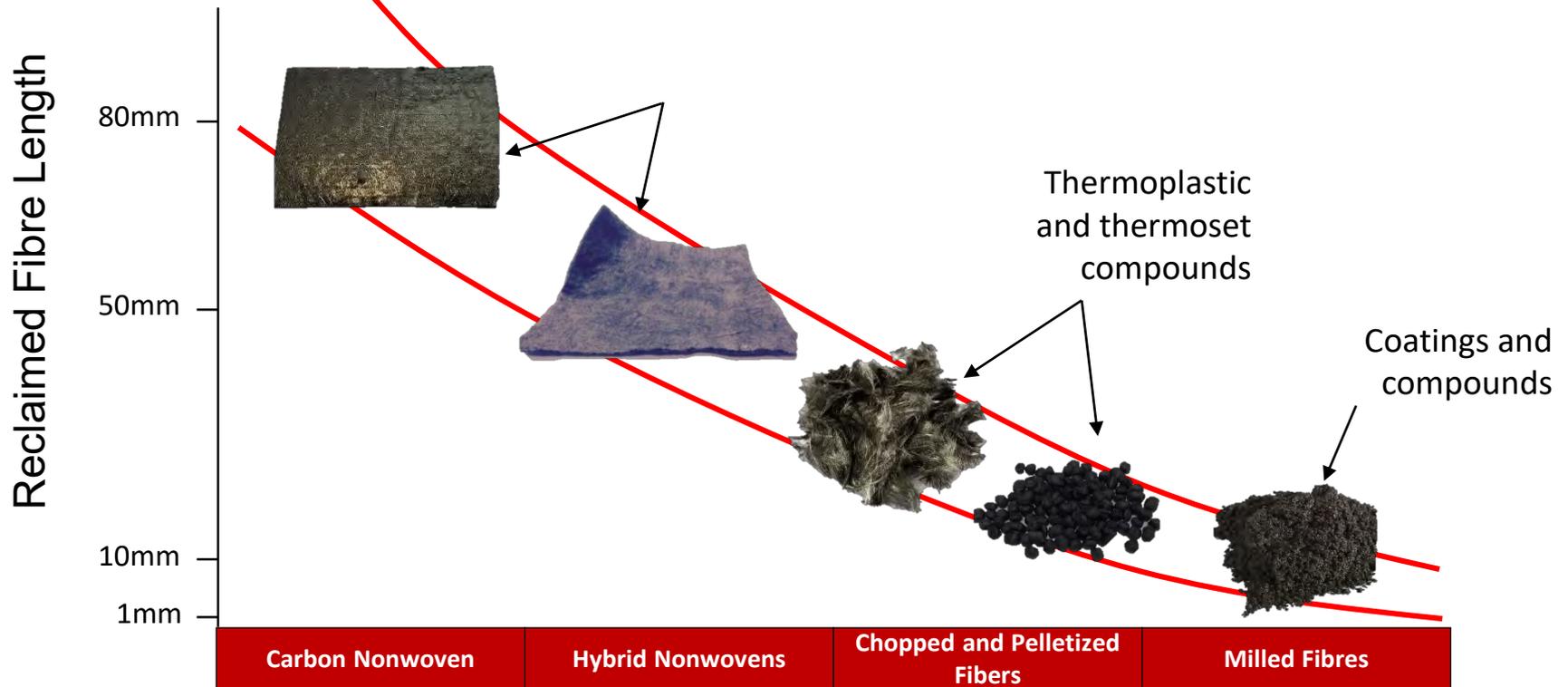
- Key for characterizing and validating rCF into new products and applications.



Types of Scrap ELG Handles:



Focus on products suitable for high volume manufacturing



Carbon Fibre Market Development:

- Primary focus—Transportation—automotive (mostly interested in injection molded parts), truck and rail.
- Early successes from high end automotive and electronics industry using non wovens for composite manufacturing
- Main driver is the need for lightweight to improve efficiency with added strength / toughness.
- Secondary considerations are potential to improve comfort, improve vehicle durability, reduce infrastructure damage.
- There is also an environmental consideration—major OEMs want to reduce, re-use and recycle their msm and migrate to more sustainable materials.

Other markets :

- Additive manufacturing (3D printing, selective laser sintering).
- Composite tooling.
- Electronics.
- Marine, including oil and gas.





Dynamic

Responsible

Global

Flexible

Reliable

Leading

**Strategic
Partner**

Innovative



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