Below are two tables that display the relationship between ISO9001:2015 and ISO9001:2008.

* **Table 1** - ISO9001:2015 and ISO9001:2008
* **Table 2 -** ISO9001:2008 and ISO9001:2015

These tables are intended for informational use when reviewing and preparing for transitioning from ISO 9001:2008 to ISO 9001:2015.

**TABLE 1**

|  |  |
| --- | --- |
| **ISO 9001:2015 Clauses** | **ISO 9001:2008 Clauses** |
| 1 Scope | 1 Scope |
| 2 Normative  Reference | 2 Normative Reference |
| 3 Terms and Definitions | 3 Terms and Definitions |
| **4 Context of the organization** | N/A |
| 4.1 Understanding the organization and its context | **New** (although this requirement was found under Clause 1.1) |
| 4.2 Understanding the needs and expectations of interested parties | **New** (although this requirement was found under Clause 1.1) |
| 4.3 Determining the scope of the quality management system | **New** (although this content was specified under 4.2.2) |
| 4.4 Quality management system and its processes | 4.1 |
| **5  Leadership** | **N/A** |
| 5.1 Leadership and commitment | 5.1; 5.2 |
| 5.1.1 General | 5.1; 5.2 |
| 5.1.2 Customer focus | 5.1; 5.2 |
| 5.2 Policy | 5.3 |
| 5.2.1 Establishing the quality policy | 5.3 |
| 5.2.2 Communicating the quality policy | 5.3 |
| 5.3 Organizational roles, responsibilities and authorities | 5.5.1 |
| **6 Planning** |  |
| 6.1 Actions to address risks and opportunities | **New** (although this new requirement borrows  ideas previously found in 8.5.3, 5.4.2, and 7.1) |
| 6.2 Quality objectives and planning to achieve them | 5.4.1 |
| 6.3 Planning of changes | 5.4.2 |
| **7  Support** |  |
| 7.1.2 People | 6.2 |
| 7.1.3 Infrastructure | 6.3 |
| 7.1.4 Environment for the operation of processes | 6.4 |
| 7.1.5 Monitoring and measuring resources | 7.6 |
| 7.1.6 Organizational knowledge | New |
| 7.2 Competence | 6.2 |
| 7.3 Awareness | 6.2 |
| 7.4 Communication | 5.5.3 |
| 7.5 Documented information | 4.2.3; 4.2.4 |
| 7.5.1 General | 4.2.3; 4.2.4 |
| 7.5.2 Creating and updating | 4.2.3; 4.2.4 |
| 7.5.3 Control of documented information | 4.2.3; 4.2.4 |
| **8  Operation** |  |
| 8.1 Operational planning and control | 7.1 |
| 8.2 Requirements for products and services | 7.2 |
| 8.2.1 Customer communication | 7.2.3 |
| 8.2.2 Determining the requirements for products and services | 7.2.1 |
| 8.2.3 Review of the requirements for products and services | 7.2.2 |
| 8.2.4 Changes to requirements for products and services | 7.2.2 |
| 8.3 Design and development of products and services | 7.3 |
| 8.3.1 General | **New** (although the ideas behind this requirement are rooted in clause 7.3) |
| 8.3.2 Design and development planning | 7.3.1 |
| 8.3.3 Design and development inputs | 7.3.2 |
| 8.3.4 Design and development controls | 7.3.4; 7.3.5; 7.3.6 |
| 8.3.5 Design and development outputs | 7.3.3 |
| 8.3.6 Design and development changes | 7.3.7 |
| 8.4 Control of externally provided processes, products and services | 7.4.1 |
| 8.4.1 General | 7.4.1 |
| 8.4.2 Type and extent of control | 7.4.1; 7.4.3 |
| 8.4.3 Information for external providers | 7.4.2 |
| 8.5 Production and service provision | 7.5.1; 7.5.2 |
| 8.5.1 Control of production and service provision | 7.5.1; 7.5.2 |
| 8.5.2 Identification and traceability | 7.5.3 |
| 8.5.3 Property belonging to customers or external providers | 7.5.4 |
| 8.5.4 Preservation | 7.5.5 |
| 8.5.5 Post-delivery activities | 7.5.1; 7.2.1 |
| 8.5.6 Control of changes | 4.2.3; 5.4.2; 7.3.7 |
| 8.6 Release of products and services | 8.2.4 |
| 8.7 Control of nonconforming outputs | 8.3 |
| **9 Performance evaluation** |  |
| 9.1 Monitoring, measurement, analysis and evaluation | 8.1; 8.2 |
| 9.1.1 General | 8.1; 8.2 |
| 9.1.2 Customer satisfaction9.1.3 Analysis and evaluation | 8.2.1 |
| 9.1.3 Analysis and evaluation | 8.4 |
| 9.2 Internal audit | 8.2.2 |
| 9.3 Management review | 5.6 |
| 9.3.1 General | 5.6.1 |
| 9.3.2 Management review inputs | 5.6.2 |
| 9.3.3 Management review outputs | 5.6.3 |
| **10 Improvement** |  |
| 10.1 General | 8.3; 8.5 |
| 10.2 Nonconformity and corrective action | 8.3; 8.5.2 |
| 10.3 Continual improvement | 8.5.1 |
|  |  |

**TABLE 2**

|  |  |
| --- | --- |
| **ISO 9001:2008 Clauses** | **ISO 9001:2015 Clauses** |
| 1 Scope | 1 Scope |
| 2 Normative Reference | 2 Normative Reference |
| 3 Terms and Definitions | 3 Terms and Definitions |
| N/A | 4 Context of the Organization (Section title) |
| 4 Quality Management System | N/A |
| 4.1 General Requirements | 4.4 Quality management system and its  processes |
| 4.2.2 Quality Manual | **None**  A Quality Manual is no longer specifically  Required. However the content previously found in the quality manual is now specified under clauses:  4.3 Determining the Scope of the Quality Management System;  7.5.1 General;  4.4 Quality Management System and it’s  processes |
| 4.2.3 Control of Documents | 7.5 Documented Information, 7.5.1 General;  7.5.3 Control of Documented Information;  8.5.6 Control of changes |
| 4.2.4 Control of Records | 7.5 Documented Information;  7.5.1 General;  7.5.3 Control of Documented Information;  8.5.6 Control of changes |
| 5 Management Responsibility | N/A |
| 5.1 Management Commitment | 5.1 Leadership and commitment |
| 5.2 Customer Focus | 5.1 Leadership and commitment |
| 5.3 Quality Policy | 5.2 Policy |
| 5.4.1 Quality Objectives | 6.2 Quality objectives and planning to achieve  them |
| 5.4.2 Quality Management System Planning | 6.2 Quality objectives and planning to achieve them;  6.3 Planning of changes |
| 5.5.1 Responsibility and Authority | 5.3 Organizational roles, responsibilities and authorities |
| 5.5.2 Management Representative | **None**(position has been eliminated) |
| 5.5.3 Internal Communication | 7.4 Communication |
| 5.6 Management Review | 9.3 Management Review |
| 6 Resource Management | N/A |
| 6.1 Provision of Resources | 7.1 Resources;  7.1.1 General |
| 6.2 Human Resources | 7.1.2 People;  7.2 Competence;  7.3 Awareness |
| 6.3 Infrastructure | 7.1.3 Infrastructure |
| 6.4 Work Environment | 7.1.4 Environment for the operation of  processes |
| 7 Product Realization | N/A |
| 7.1 Planning of Product Realization | 8.1 Operational planning and control |
| 7.2 Customer Related Processes | 8.2 Requirements for products and services |
| 7.2.1 Determination of Requirements Related  to the Product | 8.2.2 Determination of requirements related to products and services;  8.5.5 Post-delivery activities |
| 7.2.2 Review of Requirements Related to the Product | 8.2.3 Review of requirements related to  products and services |
| 7.2.3 Customer Communication | 8.2.1 Customer communication |
| 7.3 Design and Development | 8.3 Design and development of products and services |
| 7.3 Design and Development | 8.3.1 General |
| 7.3.1 Design and Development Planning | 8.3.2 Design and development planning |
| 7.3.2 Design and Development Inputs | 8.3.3 Design and development Inputs |
| 7.3.3 Design and Development Outputs | 8.3.5 Design and development outputs |
| 7.3.4 Design and Development Review | 8.3.4 Design and development controls |
| 7.3.5 Design and Development Verification | 8.3.4 Design and development controls |
| 7.3.6 Design and Development Validation | 8.3.4 Design and development controls |
| 7.3.7 Design and Development Changes | 8.3.6 Design and development changes |
| 7.4.1 Purchasing Process | 8.4 Control of externally provided products and services;  8.4.1 General;  8.4.2 Type and extent of control |
| 7.4.2 Purchasing Information | 8.4.3 Information for external providers |
| 7.4.3 Verification of Purchased Product | 8.4.2 Type and extent of control |
| 7.5.1 Control of Production and Service  Provision | 8.5 Production and service provision;  8.5.1 Control of production and service provision |
| 7.5.2 Validation of Processes for Production and Service  Provision | 8.5 Production and service provision;  8.5.1Control of production and service  provision |
| 7.5.3 Identification and Traceability | 8.5.2 Identification and traceability |
| 7.5.4 Customer Property | 8.5.3 Property belonging to customers or external providers |
| 7.5.5 Preservation of Product | 8.5.4 Preservation |
| 7.6 Control of Monitoring and Measurement  Equipment | 7.1.5 Monitoring and measuring resources |
| 8 Measurement, Analysis, and Improvement | N/A |
| 8.1 General | 9.1.1 General |
| 8.2 Monitoring and Measurement | 9.1 Monitoring, measurement, analysis and evaluation |
| 8.2.1 Customer Satisfaction | 9.1.2 Customer satisfaction |
| 8.2.2 Internal Audit | 9.2 Internal audit |
| 8.2.3 Monitoring and Measurement of Processes | 9.1 Monitoring, measurement, analysis and evaluation |
| 8.2.4 Monitoring and Measurement of  Product | 8.6 Release of products and services |
| 8.3 Control of Nonconforming Product | 8.7 Control of nonconforming outputs;  10.1 General;  10.2 Nonconformity and Corrective Action |
| 8.4 Analysis of Data | 9.1.3 Analysis and evaluation |
| 8.5.1 Continual Improvement | 10.1 General;  10.3 Continual Improvement |
| 8.5.2 Corrective Action | 10.2 Nonconformity and Corrective Action |
| 8.5.3 Preventive Action | **None**(although in this requirement is generally addressed in clause 6.2.1 and 6.2.2) |
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